

Work Order ID 56953

March 15, 2010 1:30:34 PM



Page 1

Item ID: D3909-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Stud

Start Date: 16/03/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 8.00

Customer:

Reference:

SL 10-03-15

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3909

A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

turn as per dwg and folio FA872

DWG REV: A
FOLIO REV: N/A

SL 10/03/21

(8)

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/03/21

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Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

S.F 10/03/21

8 0

130

White Gloss(Ref:4.3.5.2) per QS1005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

N/A

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Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

Identify as per dwg & Stock Location: 095

0.00



Packaging

Memo

0.00

Packaging

16/03/2010

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24

10-3-22

Picklist Print

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Page 1

Work Order ID: 56953



Parent Item: D3909-5

Parent Item Name: Eyebolt Stud

Start Date: 16/03/2010

Required Date: 26/03/2010

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	59.5700	2.1053			



303 Round Bar 1.00

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

59.57

111571

2.37

113325

57.2

2.12

JK 10/03/21

DART AEROSPACE LTD		Work Order: 56953
Description: eye bolt stud		Part Number: D3909-5
Inspection Dwg: D3909	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

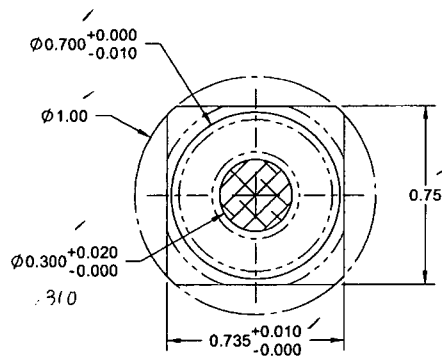
☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.700	+0 - .010	.697	✓			
1.00	+ - .030	.998	✓			
.300	+ .020 - 0	.312	✓			
.735	+ .010 - 0	.739	✓			
.750	+ .030	.750	✓			
Ø .129	+ .005 - .001	.129	✓			
2.38	+ - .030	2.382	✓			
.750	+ - .010	.750	✓			
.375 pitch	+ - .010	.375	✓			
.310	+ - .010	.311	✓			
1.00	+ - .030	.999	✓			
Ø .05	+ - .030	.030	✓			
.220	+ - .010	.215	✓			
.650	+0 - .010	.646	✓			
Ø .031	+ - .010	.030	✓			
.700	+ .010 - 0	.705	✓			
.400	+0 - .010	.391	✓			
1.38	+ - .030	1.382	✓			

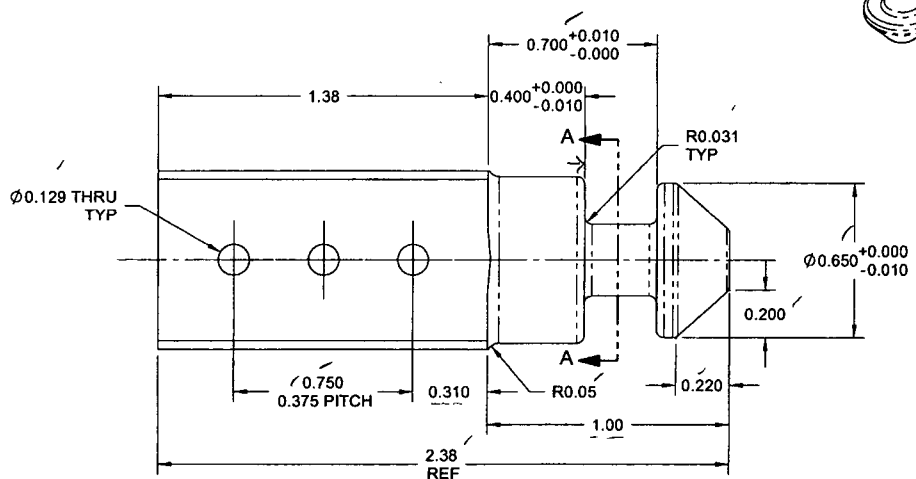
Measured by: SL	Audited by: SP	Prototype Approval: N/A
Date: 10/03/20	Date: 10/03/21	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

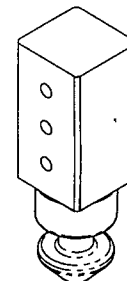
453



SECTION A-A



D3909-5 EYEBOLT STUD



56953

RELEASED
2010-03-12
JMP

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
PER DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3909-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.28 lbs

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D3909	SHEET 5 OF 5
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	FWD X-TUBE LUG ASSY	NTS
DATE	10.03.04	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

→ 0.015

323
3/10